

split

Work Order ID 56692-1

March 4, 2010 12:41:57 PM



Page 1

Item ID: D3694-041

Accept



Setup Start



Revision ID:

Item Name: MOUNTING PLATE

Stop



Start Date: 3/05/10 Start Qty: 3

Required Date: 3/12/10 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

W

Date: 10-3-04

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3694

Rev C

100



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-Install helicoils as per Dwg D3694 2-Install Protective & Mounting plate as per Dwg D3694

= 7 m. / 10/03/11 (3)

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

8/03/11

(x3)

Quality Control

120



Identify as per dwg & Stock Location

0.00

Packaging

Memo

0.00

10-3-11 50 (3x)

Work Order ID 56692

March 4, 2010 12:41:57 PM

Page 2

Item ID: D3694-041

Accept

Revision ID:

Item Name: MOUNTING PLATE

Start Date: 3/05/10 Start Qty: 4.00

Required Date: 3/12/10 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/03/10
MF
10-3-11

Picklist Print

March 4, 2010 12:40:00 PM

Page 1

Work Order ID: 56692

Parent Item: D3694-041

Parent Item Name: MOUNTING PLATE

Comments: IPP Rev:A 08-03-27 new issue DD verified by:JLM
IPP Rev:B 09-01-13 As per Rev C JLM Verified By:DD

Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN526C1032R8		Purchased	No				Each	617.0000	4.0000			
Screw												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

617

617

Each

0.0000

20.0000

AN960JD10

Purchased

No

9216

NAS114900363J

M113288

Washer

D3694-1

Manufactured

No

Each

4.0000

4.0000

Mounting Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST255

4

4

Each

8.0000

4.0000

D3694-3

Manufactured

No

55282

MOUNTING PLATE ASSY

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST355

8

8

55492

March 4, 2010 12:40:00 PM

Shop Packet Print

Page 1

Picklist Print

March 4, 2010 12:40:00 PM

Page 2

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Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3694-5		Manufactured	No				Each	8.0000	4.0000			
MOUNTING PLATE ASSY												

MS21042L3



Nut

Purchased

No

Warehouse

Location

Main Warehouse

ST255

53608

Loc Qty

8

8

Each

Loc Code

2,383.000

16.0000

10/03/09

4x m-k

Warehouse

Location

Main Warehouse

ST

2377

110844

35

111274

27

111668

52

112314

285

112385

260

113523

18

113537

700

113644

1000

Main Warehouse

ST139

6

111668

6

16x m-k
10/03/09

March 4, 2010 12:40:00 PM

Shop Packet Print

Page 12

Picklist Print

March 4, 2010 12:40:05 PM

Page 3

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Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21209-F120		Purchased	No				Each	118.0000	8.0000			
HELI COIL												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	118	

MS24693-C271

Purchased

No



Screw

107823
114037 ✓

118

18

100

Each

5,476.000 4.0000

8x m. k 10/03/09

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	5476	
1112 ✓	3829	
1139	1180	
1445	266	
1664	201	

4x m. k 10/03/09

March 4, 2010 12:40:05 PM

Shop Packet Print

Page 13

Picklist Print

March 4, 2010 12:40:05 PM

Page 4

Work Order ID: 56692

Parent Item: D3694-041

Parent Item Name: MOUNTING PLATE

Comments: IPP Rev:A 08-03-27 new issue DD verified by:JLM
IPP Rev:B 09-01-13 As per Rev C JLM Verified By:DD

Start Date: 3/05/10

Required Date: 3/12/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24693-C273		Purchased	No				Each	111.0000	16.0000			
Screw												

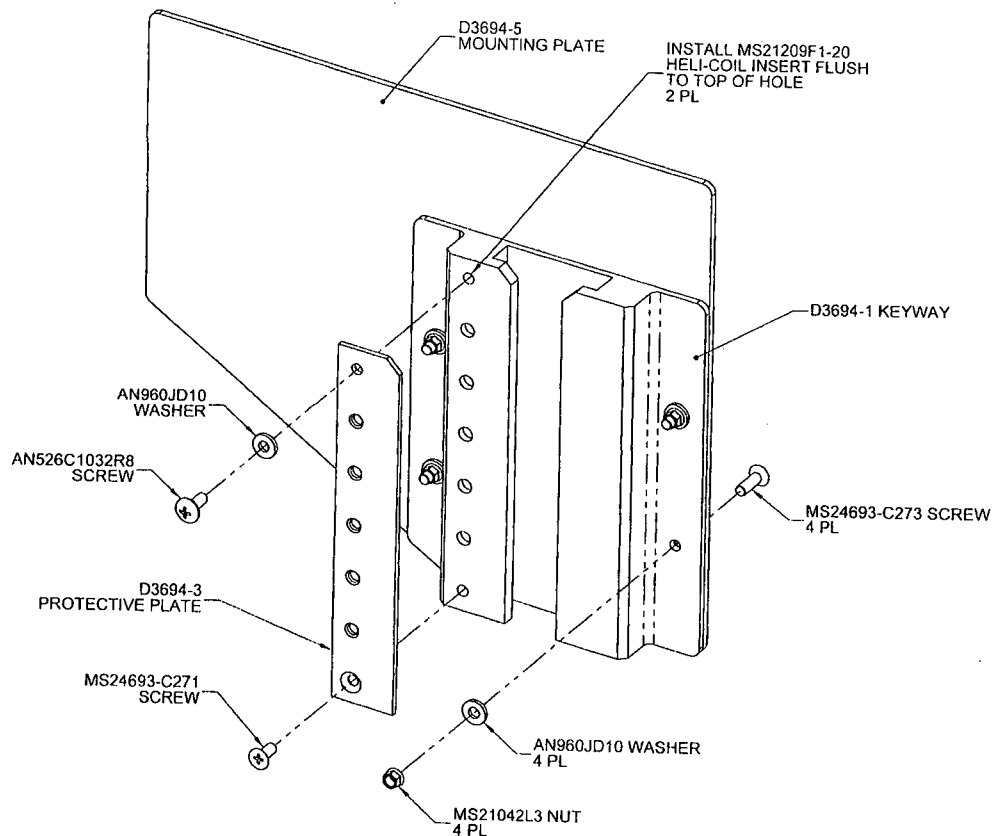
Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	111	
107394	1	
109962	13	
111072	97	

10/03/09
16X M-h

March 4, 2010 12:40:05 PM

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Page 14



D3694-041 MOUNTING PLATE ASSY

D3694-041 NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3694-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 2.70 lbs

ITEM	QTY -041	P/N	DESCRIPTION
1	X	D3694-041	MOUNTING PLATE ASSY
11	1	D3694-1	KEYWAY
12	1	D3694-3	PROTECTIVE PLATE
13	1	D3694-5	MOUNTING PLATE
21	1	AN526C1032R8	SCREW
22	5	AN960JD10	WASHER
23	4	MS21042L3	NUT
24	2	MS2109F1-20	HELI-COIL, SCREW LOCKING (RED)
25	1	MS24693-C271	SCREW
26	4	MS24693-C273	SCREW

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 56692

BT 10-304

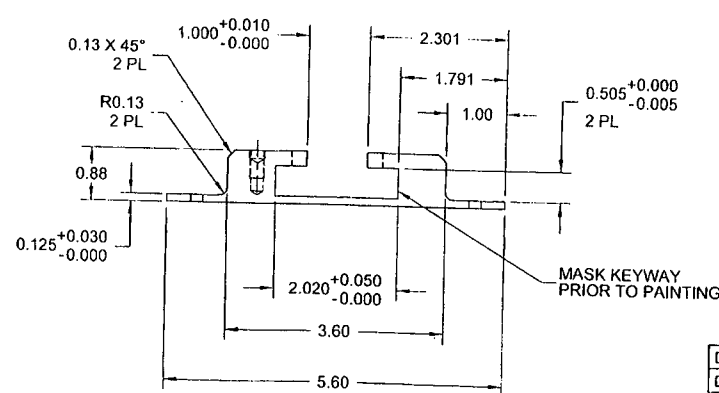
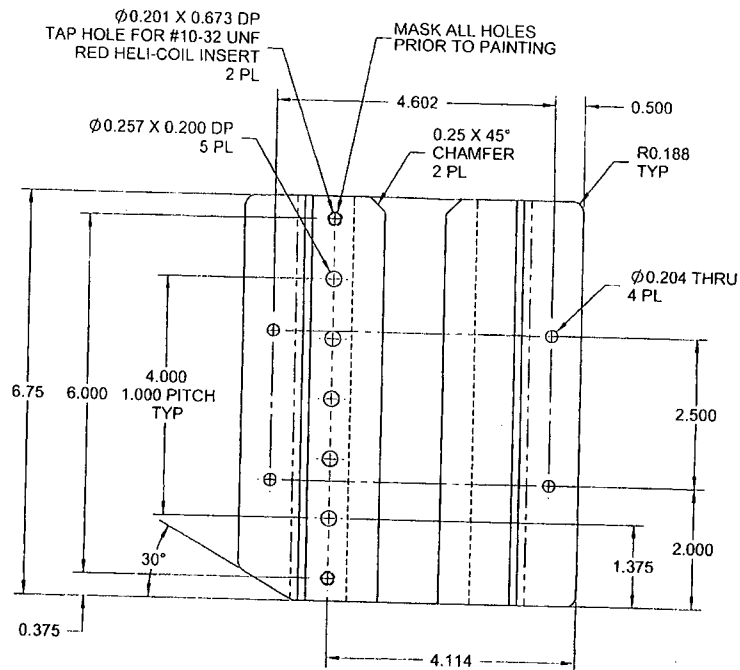
RELEASED
09/12/03 MB

C	REDESIGNED ITEM 11; REVISED ITEM 12; DIM 0.0204 WAS 0.0234 (ZN D6-3); ADDED ITEM 13; UPDATED BOM TO CURRENT STANDARDS (ZN D3-1). REASON: ENSURE COMPATIBILITY WITH ELIGIBLE OEM AIRCRAFT POSTS AND ELIMINATE SLOPPY FIT.	MB	08.11.03
B	QTY 1 MS24693-C271 SCREW WAS QTY. 2 (ZN D3-1); ADD AN526C1032R8 SCREW AND AN960JD10 WASHER (ZN D3-1, ZN C7-1); 1.18 WAS 1.15 (ZN C7-3); CSK WAS 2 PL (ZN D4-3); 0.810 WAS 0.785 (ZN C3-3). REASON: REDESIGN TO USE AN526 TYPE SCREW HEAD AS SAFETY STOP.	MB	08.06.26
A	NEW ISSUE	MB	08.03.14
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.11.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3694** REV. C
SHEET 1 OF 4
TITLE **MOUNTING PLATE ASSY** SCALE NTS

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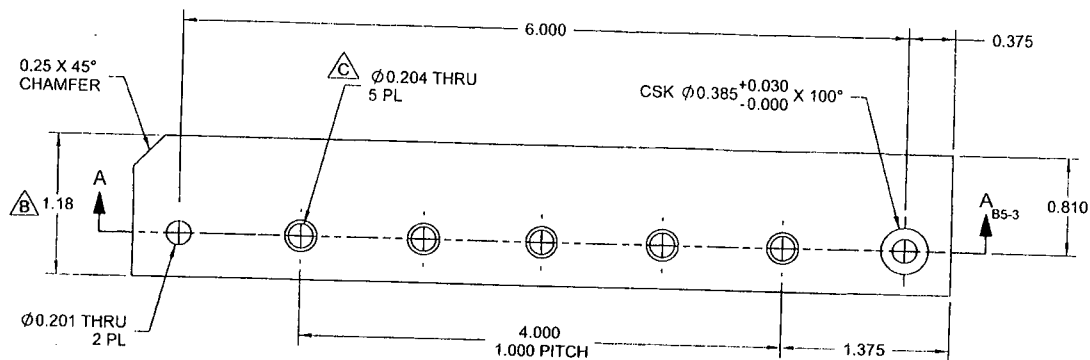


D3694-1 KEYWAY

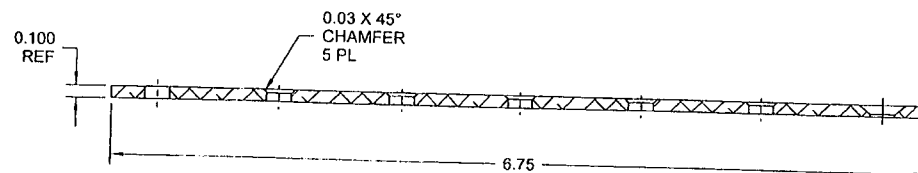
- D3694-1 NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/-T6510/-T6511/-T62) BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) REF. DART SPEC. M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.39 lbs

RELEASED
9/20/05

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DRAWN		
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DE APPR.		REV. C SHEET 2 OF 4
DATE	08.11.03	



D3694-3 PROTECTIVE PLATE

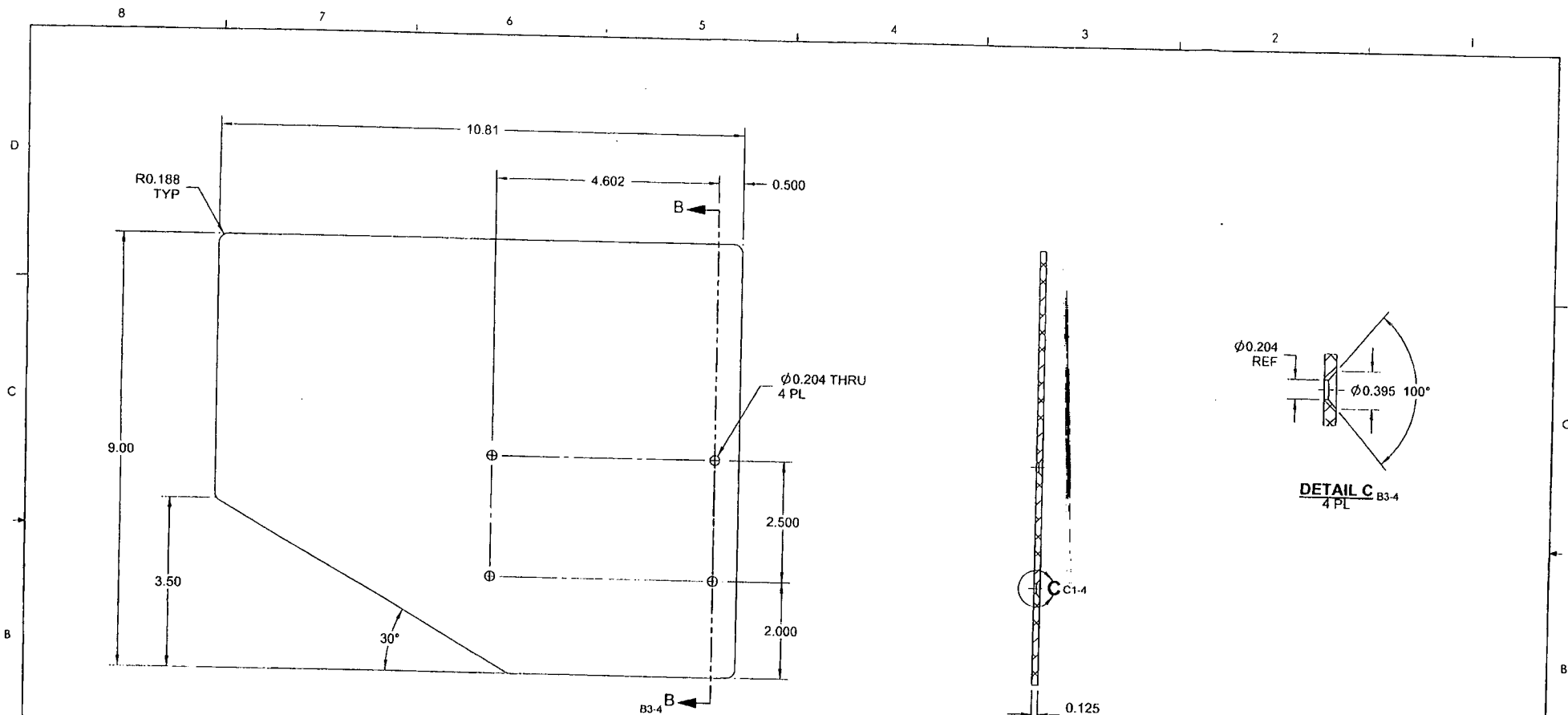


D3694-3 NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 12 GAUGE (0.100 THICK),
PER PER AMS 5513 OR AMS 5524
REF. DART SPEC. M304S12GA
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.22 lbs

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D3694-5 MOUNTING PLATE

SECTION B-B B5-4

D3694-5 NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR OR AMS 4027
REF. DART SPEC. M6061T6S.125
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.08 lbs

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CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3694	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		MOUNTING PLATE ASSY	NTS
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